(E3/HL) - white - 30 gauge
(E4/HR) - yellow - 30 gauge

Brake - yellow - 26 gauge
ID Resistor - violet - 26 gauge
(Detent) - black - 28 gauge

(E1/SL) - red - 30 gauge
(E2/SR) - blue - 30 gauge
Motor A - black - 24 gauge
Motor B - red - 24 gauge
Common (ground) - blue - 26 gauge

Motor C - green - 24 gauge
Motor D - white - 24 gauge

Note: In Cable7 (only), some wire colors are changed:
(E4/HR) - is violet
ID Resistor - is yellow/30 gauge
(Detent) - is 30 gauge

MIL 14-12
CCW orientation
Normal Key ("N")
Back view of warm bulkhead receptacle (hermetic jam nut)